

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER 2499 - CPR - 0497010-00-03 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **RÖHRS AG**
CELLER STR. 101- 103
D - 29614 SOLTAU

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2011-10
DIBT- ZULASSUNGSBESCHEID Z-30.3-6

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3
IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
121 - UP - SUBMERGED
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE
136/138 - MAG - CORED WIRE
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088
S460Q, S500Q, S550Q, S620Q, S690Q IN ACCORDANCE WITH EN 10025-6

RESPONSIBLE WELDING COORDINATOR: FRANK DRZEMALLA BORN 18.05.1973
WELDING ENGINEER/IWE (DVS/IIW)

REPRESENTATIVES: MALTE BRÄUNIGER BORN 15.06.1984
WELDING TECHNOLOGIST/IWT (DVS/IIW)

START OF VALIDITY: 10.12.2015

NEXT INSPECTION: 09.12.2017 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0497010-00-03**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING
„ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.
FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z-
30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE
COMPLIED WITH.

Bonn, 07.01.2016


Dipl.-Ing. Andreas Otte
Head of Certification Body